

Operating instructions

Washer-Extractor



W 6073 (MC 23)

To avoid the risk of accidents or damage to the machine it is **essential** to read these instructions before installing, commissioning and using it for the first time.

en - GB

M.-Nr. 06 006 842

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The washer-extractor must be installed by an approved service technician or an authorised Service Dealer.

Warning and Safety Instructions

Please read the operating instructions before using this machine for the first time. They contain important information about the safety, use and maintenance of the machine. This will avoid the risk of accidents and damage to the machine.

Appropriate use of the machine

■ This washer extractor is only intended for items of laundry which have not been impregnated with dangerous or inflammable substances.

■ Only machine wash articles which possess a care label stating they are suitable for machine washing.

■ It is the operator's responsibility to ensure that the standard of disinfection in thermal as well as chemo thermal procedures is maintained (in accordance with § 18 IFSG) by carrying out suitable validation tests. These procedures should be checked on a regular basis, either thermo-electrically using loggers, or bacteriologically with bio indicators. The operator must pay particular attention to maintaining the correct parameters in the procedure, including temperature and with chemo thermal programmes the chemical concentration used. Disinfection programmes must not be interrupted, as this can have a limiting effect on the disinfection result.

■ On no account must solvents of the kind used for dry cleaning be used in this machine. There may be the danger of fire or explosion.

■ Never use or store petrol or petroleum based substances or any easily inflammable substances near the machine. Do not use the machine lid as a resting place.

Danger of fire or explosion

Technical and electrical safety

■ The electrical safety of this machine can only be guaranteed when continuity is complete between it and an effective earthing system which complies with local and national safety regulations. It is most important that this basic safety requirement is regularly tested by a qualified electrician. The manufacturer cannot be held liable for the consequences of an inadequate earthing system.

■ Do not damage, remove or bypass the safety features and controls on the machine.

■ Where there is any damage to the machine or to the cable insulation the machine must not be used until it has been repaired.

■ Any removable outer panels must be in place, and all moving or electrical parts shielded before the machine is operated.

■ The machine is only completely isolated from the electricity supply either when switched off at the wall isolator, or the mains fuse is withdrawn from the socket.

■ Repairs should only be undertaken by a suitably qualified service engineer to ensure safety. Unauthorised repairs could be dangerous.

■ Faulty components should only be exchanged for Miele original spare parts. Only when these parts are fitted can the safety standards of the machine be guaranteed.

■ The very best materials are used in the manufacture of this machine, and every care is taken in its manufacture. However, with time, deterioration of parts can occur, especially with rubber components such as hoses. Check the inlet hoses regularly for signs of deterioration and replace in good time, to avoid leaks and subsequent damage.

Use of the machine

■ This washer extractor is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience or knowledge, unless they have been given supervision or instruction concerning its use by a person responsible for their safety.

■ Never allow children to play in, on or near the washer extractor, or to operate it themselves. Please supervise its use by the elderly or infirm.

■ Remember that the door porthole glass can become hot during the operation of the machine. Do not let children touch it.

■ When washing with high temperatures steam can be emitted from the venting slot behind the machine.

■ Do not grip between the suspended drum unit and the seal of the front panel cut-out during spin.

■ Always make sure the drum is stationary before reaching in to remove washing. Reaching into a moving drum is extremely dangerous.

■ Water used for washing and rinsing must not be used as drinking water. It must be discharged into a proper drainage system.

■ The machine should only be operated unsupervised when there is a floor drain (gully) in the direct vicinity of the machine.

■ To avoid flooding:

■ If hooking the hose into a sink make sure that the water can flow away freely to avoid flooding.

Secure the hose against slipping. The pressure of the water flowing out can push an unsecured hose out of the sink.

■ Disinfecting and cleaning agents often have compounds containing chlorides in them. If these agents dry on to stainless steel surfaces, the residual chlorides will attack the steel and can cause rusting. To protect your machine from rust damage, we recommend only using chloride free disinfecting and cleaning agents for washing and disinfecting programmes and for cleaning stainless steel surfaces of the machine itself.

If you are not sure about a particular agent, contact the manufacturer of that agent for advice.

If you accidentally spill an agent containing chlorides on the machine it should be rinsed off with water and dried using a soft cloth.

■ Proprietary dyes, dye removers and descaling agents may only be used in this machine if the manufacturer expressly states that they are suitable for use in a washing machine. Follow the instructions on the packaging.

■ Laundry that was soiled with biological oils or fat should be washed using a suitable detergent and/or wash programme. It must also be inspected after washing. If oils or fat are not sufficiently removed they could cause the laundry to self ignite during the drying process.

■ Always follow the instructions of the chemical manufacturer when using a combination of cleaning agents and special application chemicals. Only use such chemicals for the purpose and in the situation specified by the manufacturer in order to avoid the danger of adverse chemical reactions and material damage. If in doubt check the suitability of the product for use in this machine with the manufacturer before using it.

Warning and Safety Instructions

■ Where a chemical cleaning agent is recommended on technical application grounds, this does not imply that the manufacturer of the machine takes responsibility for the effect of the chemical on the material of the items being cleaned or on the machine.

Please be aware that changes in formulation, storage conditions etc., which may not be publicised by the chemical producer, can have a negative effect on the cleaning result.

■ On no account use pressure washers or hose down the machine to clean it.

Use of accessories

■ Accessory parts may only be fitted when expressly approved by Miele. If other parts are used, guarantee, performance and product liability claims may be invalidated.

Chlorine and component damage

Notes on using chlorine bleach and perchlorethylene

■ Frequent use of chlorine increases the risk of component damage.

The use of agents containing chlorine, such as sodium hypochlorite and chlorine bleach in powder form, can damage the protective surface of stainless steel and cause corrosion. Factors affecting this are chlorine concentration levels, contact time and temperature. It is therefore advisable to avoid the use of such agents. Oxygen based bleaching agents should be used instead.

If, however, chlorine based bleaching agents have to be used for particular types of soiling, then anti-chlorine measures must also be carried out. If this is not done irreparable damage can occur to components in the machine and to laundry.

Anti-chlorine treatment

Anti-chlorine treatment has to be carried out immediately after chlorine bleach has been used. Hydrogen peroxide and oxygen based cleaning and bleaching agents must only be used in programmes specified for their use. Any wash performance problems should be discussed with the manufacturer of the cleaning / bleaching product in the first instance.

With thiosulfate, especially when used with hard water, gypsum can form, which can lead to incrustations on laundry or deposits in the machine.

The exact quantity of additives and the treatment temperatures required must be set and tested on site in accordance with the dosage recommendations of the detergent and additive manufacturers. The laundry must also be tested to make sure it contains no active chlorine residues after processing.

Disposal of old machines

■ When disposing of an old washer-extractor first make it unusable. Disconnect from all services. Make the door lock inoperative, so that children cannot accidentally shut themselves in. Make appropriate arrangements for the safe disposal of the machine.

All personnel working with this machine must be fully trained in all aspects of its use and safety.

Keep these instructions in a safe place

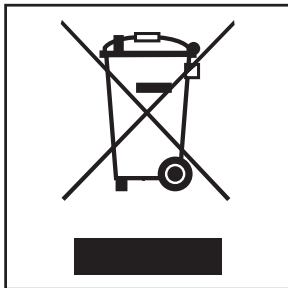
Disposal of the packing material

The transport and protective packing has been selected from materials which are environmentally friendly for disposal and can normally be recycled. Packaging e.g. cling film, polystyrene and plastic wrappings must be kept out of the reach of babies and young children. Danger of suffocation.

Rather than just throwing these materials away, please ensure that they are recycled.

Disposal of your old machine

Electrical and electronic machines often contain materials which, if handled or disposed of incorrectly, could be potentially hazardous to human health and to the environment. They are, however, essential for the correct functioning of your machine. Please do not therefore dispose of it with your household waste.



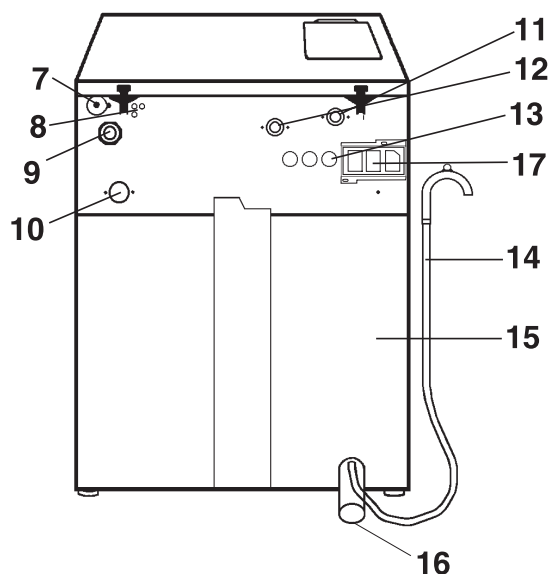
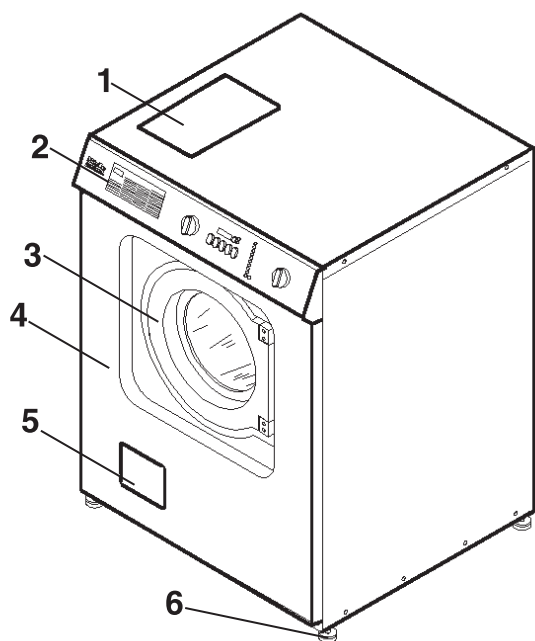
Please dispose of it at your local community waste collection/recycling centre, and ensure that it presents no danger to children while being stored for disposal.

It should be unplugged or disconnected from the mains electricity supply by a competent person.

Guide to the machine

W 6073 washer extractor with drain valve or drain pump option

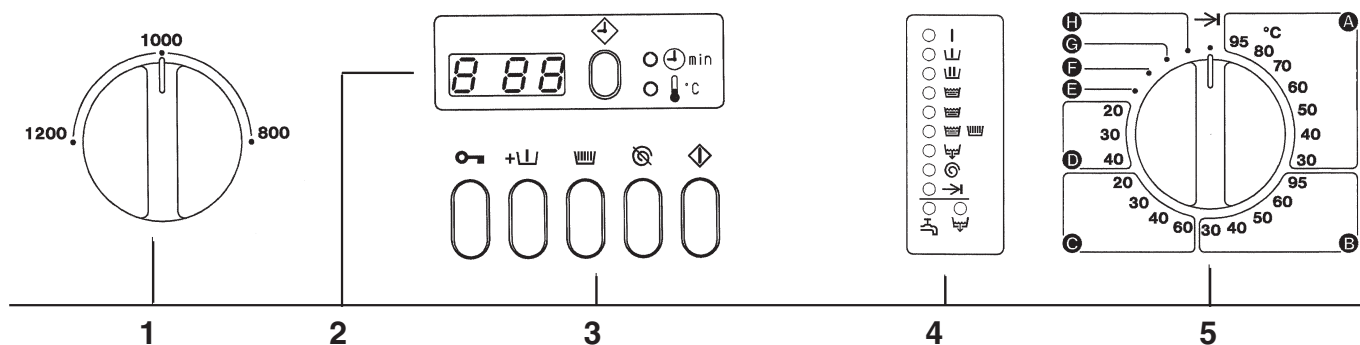
This machine is constructed in accordance with IEC 60204-1:2005



- 1 -Detergent dispenser box
- 2 -Control panel
- 3 -Drum door
- 4 -Front panel
- 5 -Access flap for suds filter/drainage system and emergency door release
- 6 -Four adjustable screw feet

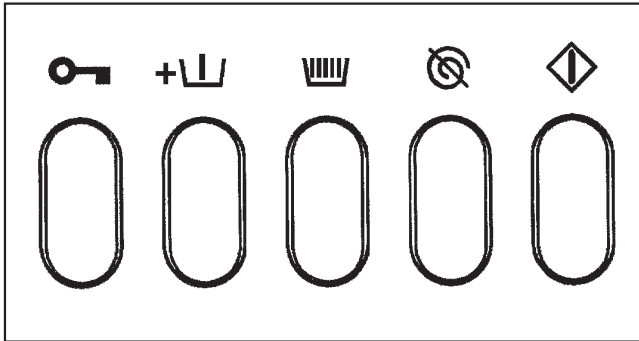
- 7 -Cable entry for extra equipment
- 8 -Cable entry for dispenser pumps
- 9 -Cable entry for power supply
- 10 -Venting socket
- 11 -Cold water connection
- 12 -Hot water connection
- 13 -Openings for dispenser hoses
- 14 -Drainage hose (for drain pump version)
- 15 -Back wall
- 16 -Drainage (for dump valve version)
- 17 -Air gap (United Kingdom only)

Control panel



- 1 -Spin speed selector
- 2 -Temperature and time left display, Delay start
- 3 -Push button switches
- 4 -Programme sequence indicator lights
- 5 -Programme and Temperature selector

Push button switches



Door

Opens the drum door, releases the "With pre-wash" or "Starch" or "No final spin" buttons, if any of these had been pushed in.

with Pre-wash

Can be selected with programmes

A, B, C, E

Starch

Can be selected with programmes

A, B, E, F

No final spin

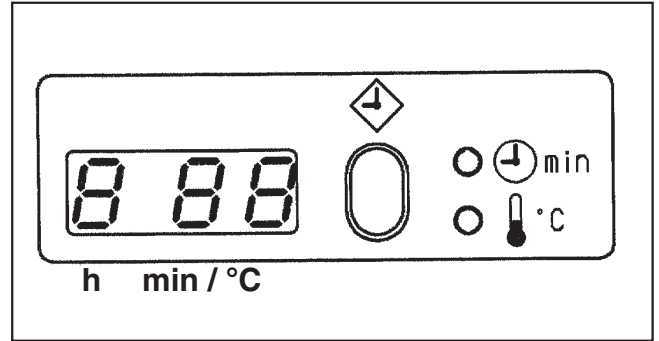
Can be selected with programmes

A, B, C, D, E, F

Start

Starts the programme

Display



Time display h(rs)/min(s)

This display shows how long the wash programme still has to run or with "Delay start" the period of delay. Indicator light  **min** lights up.

or

Temperature °C

From 20 °C the temperature is shown rising in 5 °C increments.

Indicator light  °C lights up.

min Time left

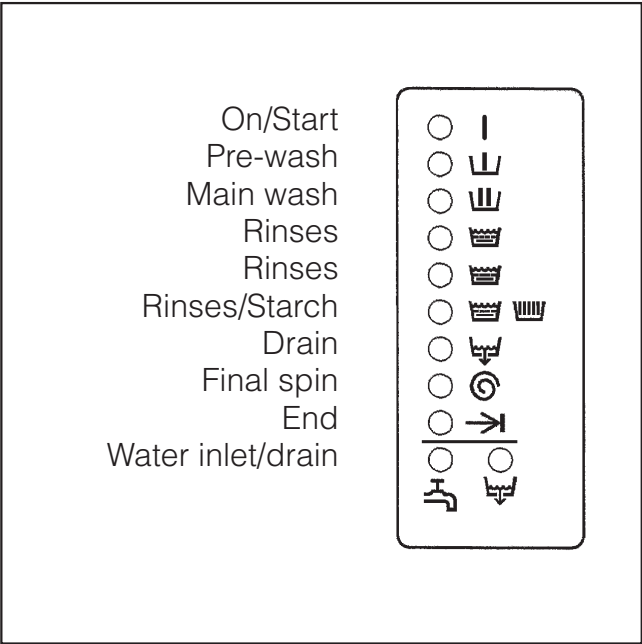
°C Temperature

Delay start

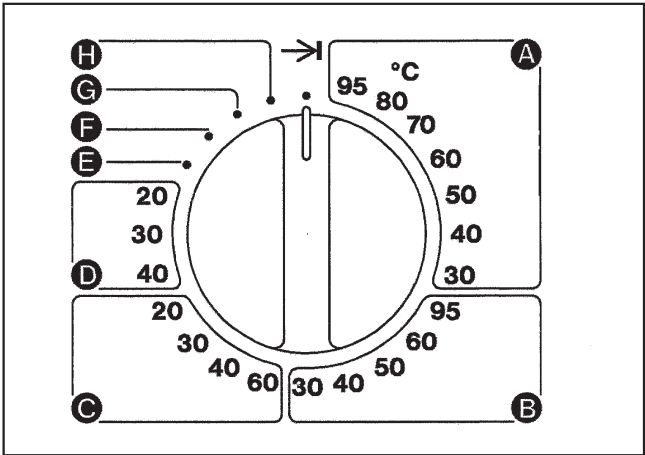
The start of a programme can be delayed up to a maximum of 24 hours.

Guide to the machine

Programme sequence indicator lights



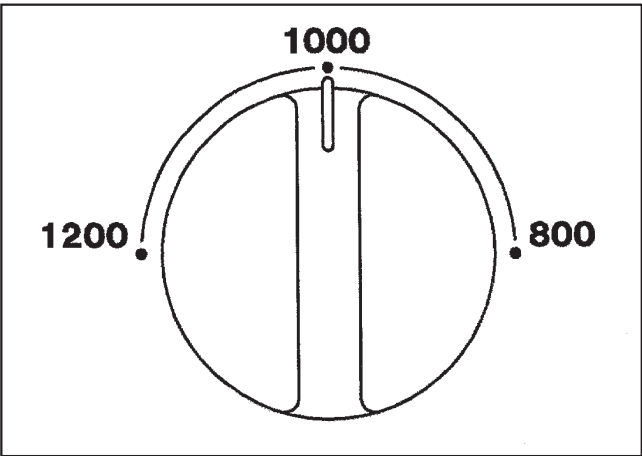
Programme and Temperature selector



Programmes

- A** Cottons
- B** Minimum iron
- C** Delicates/Synthetics
- D** Woollens
- E** Short programme
- F** Separate Rinse
- G** Separate Spin
- H** Separate Drain

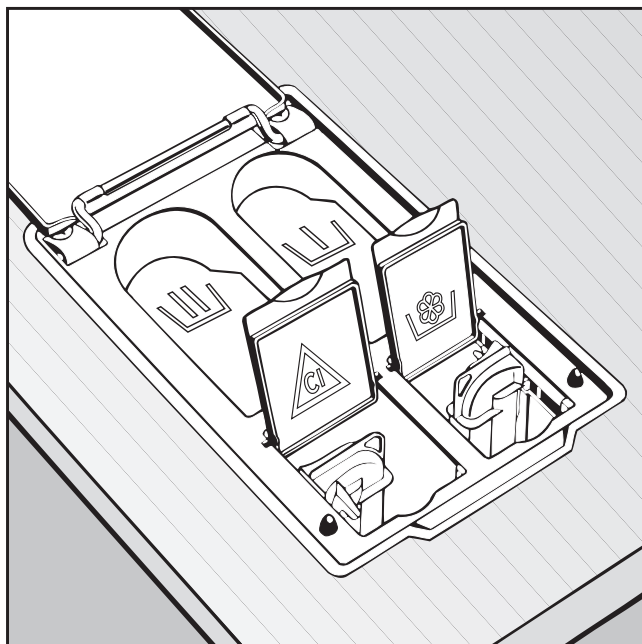
Spin speed (rpm) selector



Spin speeds of 800, 1000 or 1200 rpm can be chosen for the final spin.

Maximum spin speed per programme	
A Cottons D Wool E Short programme G Separate spin	1200 rpm.
B Minimum iron F Separate rinse	900 rpm.
C Delicates/Synthetics	600 rpm.

Detergent dispenser compartments



- | | |
|---|----------------------|
| Compartment  | - Pre-wash |
| Compartment  | - Main wash |
| Compartment  | - Liquid bleach |
| Compartment  | - Fabric conditioner |

Washing

Before using for the first time

The first commissioning of the machine should be carried out only by a Miele service technician or an authorised Miele Service Dealer.

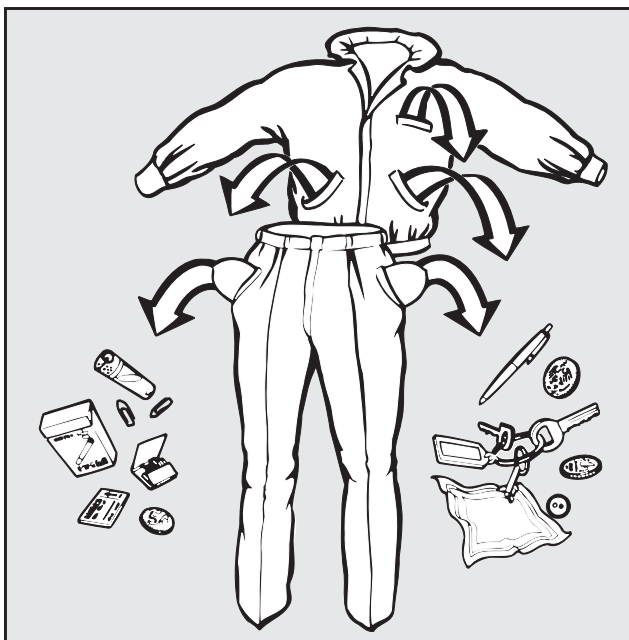
It is essential that the machine is installed and connected to power, water and drainage correctly.

Flushing out the machine

Any residual lubricants and water from testing still in the machine should be flushed out as follows:

- Do not load any laundry in the machine.
- Add a little detergent to compartment .
- Turn the programme selector switch to the "A Cottons 60°C" programme.
- Press the "Start" button.
- At the end of the programme turn the programme and temperature selector to the "End" position.

Preparing the wash load



- Empty all pockets.

Foreign objects, (eg nails, coins, paper clips etc) can cause damage to textiles and components in the machine.

Sort the laundry

Most garments have a textile care label in the collar or side seam. Sort the laundry by care label symbols.

Only wash items in this machine which are stated by the manufacturer to be machine washable on the textile care label.

Dark textiles often contain excess dye, and should be washed separately several times before being included in a mixed load.

Delicate textiles should be washed separately in a delicates programme.

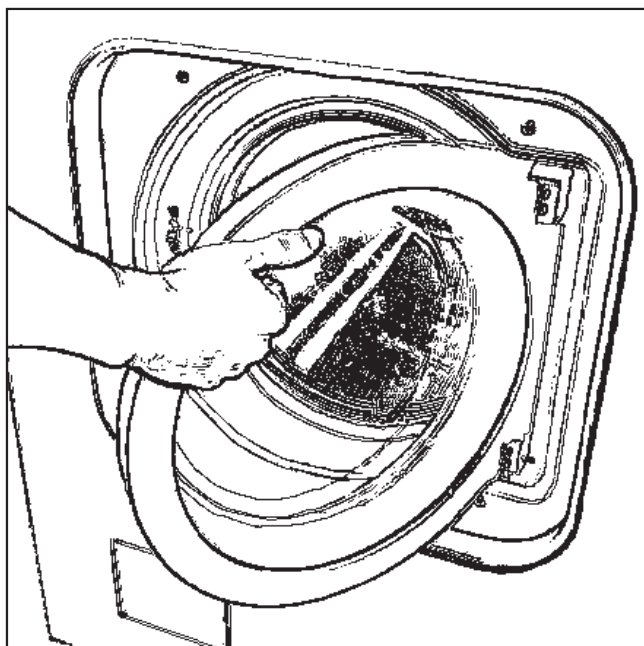
Loading the drum

Unfold laundry and load loosely in the drum. For best results make up mixed loads of large and small items. This improves the washing effect and distributes the load better for spinning.

Overloading reduces the wash result and causes more creasing.

Maximum load (weight of dry washing):

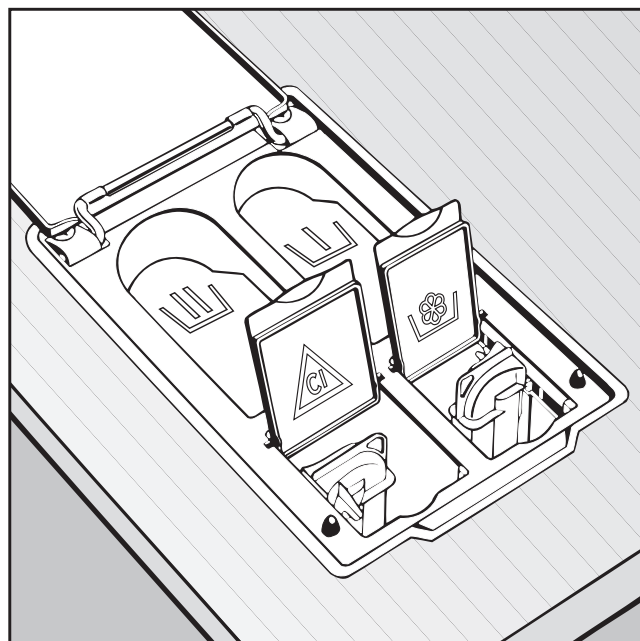
A Cottons	7.5 kg
B Minimum iron	3.0 kg
C Delicates/Synthetics	1.5 kg
D Woollens	1.5 kg
E Short programme	7.5 kg



- Shut the drum door
Grasp the door in the open position and slam it shut, (mind your fingers).
At first the door may shut with difficulty.
This eases in due course.

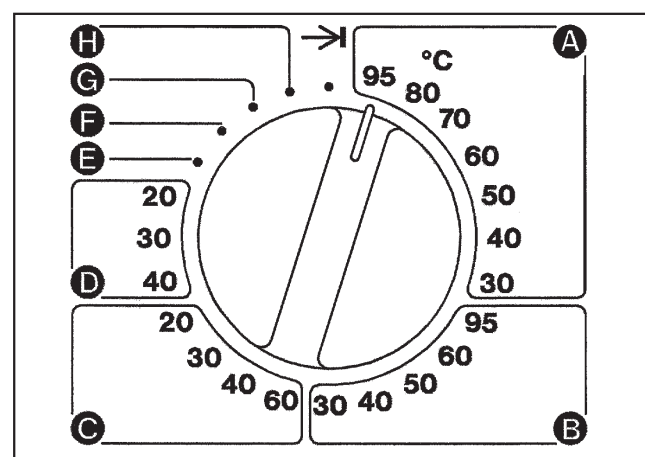
Make sure no items of washing are caught when the door is closed, or they could be damaged.

- Open the on-site stopcock.
- Switch on the on-site main switch.



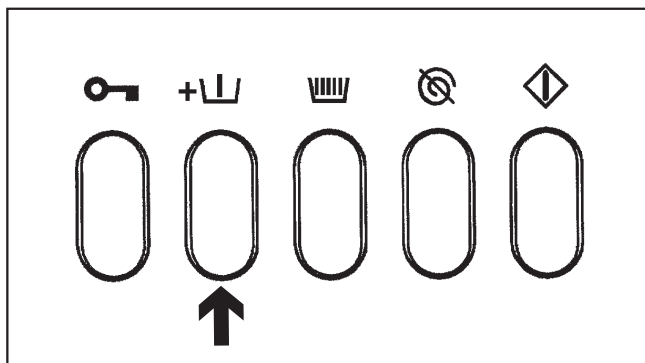
- Add detergent for the main wash to compartment - and if required detergent for the pre-wash to compartment , fabric conditioner to compartment and liquid bleach to compartment .

Programme selection

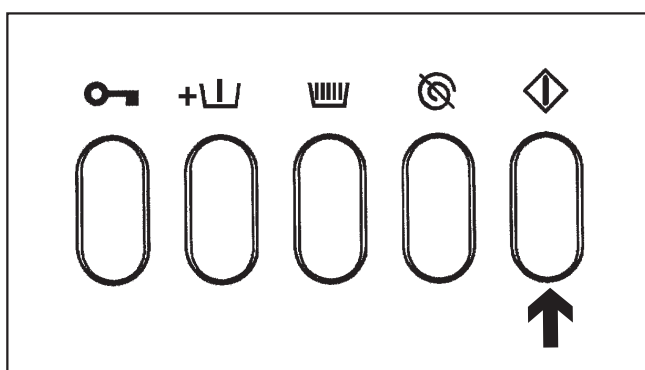


- Select programme and temperature (e.g. programme **A** Cottons 95 °C).

Washing



- Additionally select pre-wash if required but only with programmes **A, B, C, E**. Press the "+↓" with pre-wash" button.



- Press the "◇ Start" button.
 - The indicator light "⌚ min" goes out and the indicator light "🌡 °C" lights up. -
 - The wash programme starts.

Temperature display

After the programme start the current suds temperature for the main wash is shown in 5 °C increments until the set temperature has been reached.

The indicator light "🌡 °C Temperature" lights up.

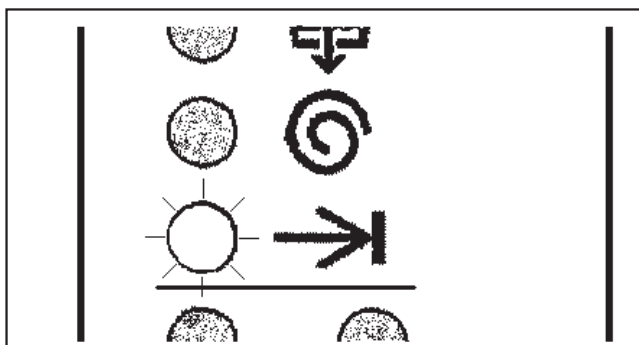
Time display (Time left)

Once the temperature set for the main wash has been reached the time left for the programme to run shows in the display in hours and minutes.

The "⌚ min time" indicator lights up.

The time left counts down in 1 minute intervals.

Opening the drum door at the end of the programme



After the "→ End" indicator lights up:

- Press the "🔑 Open door" button
 - the drum door opens.
- Take out the laundry.

Only remove laundry from the machine once the drum has stopped turning, otherwise you may seriously injure yourself.

Make sure the drum is empty, otherwise, when the machine is next used items may become damaged (e.g. shrink) or cause other laundry to discolour.

If no more laundry is to be done:

- leave the drum door open.
- switch the machine off, and switch off at the mains.
- turn off the stopcock(s).

Water hardness levels

Hardness range	Water quality	Hardness level in mmol/l	German hardness level °d
I	soft	0 – 1.3	0 - 7
II	medium	1.3 – 2.5	7 - 14
III	hard	2.5 – 3.8	14 - 21
IV	very hard	over 3.8	over 21

If you do not know the hardness level of the water in your area you should contact your local water authority for information.

Dispensing detergent

Add the right amount of detergent as recommended on the packaging. It is important to avoid overdosing as it can lead to excessive foam. Use a low foaming detergent.

The amount dispensed will depend on the following:

- the quantity of laundry
- the water hardness level
- the level of soiling.

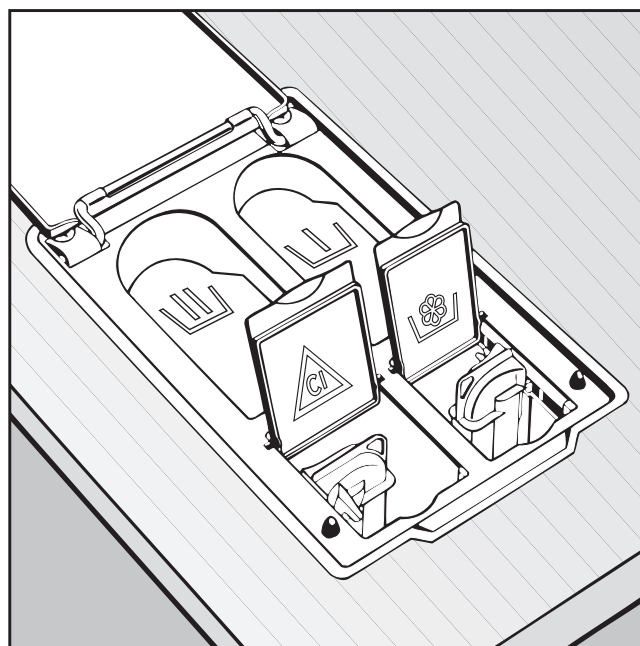
Too little detergent results in the following:

- The laundry will not be properly clean and will in time become grey and hard to touch.
- Greasy particles cling to the laundry.
- Lime deposits on the heater elements.

Too much detergent results in the following:

- Excessive foam.
- Low level of agitation.
- Poor washing, rinsing and spin results.

Bleaching agents/Fabric conditioner/Starch



Bleaching agents

Only use bleaching agents on textiles with the symbol Δ on the care label. Liquid bleaching agents must only be added to the compartment marked Δ . The agent will then be dispensed automatically during the 2nd rinse (cold bleaching). Liquid bleaching agents should only be used with coloureds if the textile manufacturer's care label states that the textile is colour fast and suitable for bleaching.

For cold bleaching the 4th rinse must be programmed, (see Programmable functions).

Fabric conditioner

Dispense according to the manufacturer's recommendations:

- Open the lid of compartment .
- Add fabric conditioner, but do not exceed the max. level mark.
- Close the compartment lid.

The conditioner is automatically dispensed in the last rinse. At the end of the programme a small amount of water remains in the fabric conditioner compartment.

Dispensing detergent

Powder and liquid starch

- Prepare and dispense the starch solution as stated on the packaging.

Automatic dispensing of liquid starch

- Pour the liquid starch into compartment  (do not exceed the marker level).
- Close the compartment lid.

Adding liquid or powder starch by hand

- Select the programme required and also push in the "Starch " button. The programme, and the "time left" indicator will pause before the last rinse. The starch "" indicator light comes on.
- Add starch formulation to compartment .
- Press the " Starch" button to release it for the programme to continue.

" No final spin" can be selected to keep creasing to a minimum. The water is drained away, and the load can be taken dripping wet from the drum.

By pressing one or more buttons programmes can be adapted to offer additional functions.

"With pre-wash"

For heavily soiled or stained textiles in programmes **A**, **B**, **C**, **E**.

"Starching"

For freshly washed textiles such as table cloths, napkins, work wear etc., in programmes **A**, **B**, **E**, **F**.

"No final spin"

Washing which is not to be spun but taken dripping from the machine in programmes **A**, **B**, **C**, **D**, **E**, **F**.

Changing programme sequence

The programme can be changed at any time where it makes sense.

- Turn the programme selector to the required programme. The new programme will carry on at the relevant stage.

Exceptions:

If the programme selector has been turned through "→| End".

Opting into or out of the following programmes:

- **F** Separate rinse
- **G** Separate spin or
- **H** Separate drain

breaks off the programme. The " Start" button must be pressed in again to start the required programme.

When working through a coin unit or coin counter the programme is locked after 3 minutes and no changes are possible.

Cancelling a programme

Turn the programme selector to "→| End".

The indicator lights flash through the other programme stages until the "→| End" light is reached.

To omit a programme stage

- Turn the programme selector to "→| End".

As soon as the programme sequence light for the stage at which the programme should continue starts flashing:

Turn the selector switch to the appropriate programme within 3 seconds.

To repeat a programme stage

A programme stage must have been finished before it can be repeated:

- turn the programme selector switch to "→| End".

When "→| End" illuminates in the sequence display:

- Select the new programme required.
- Press the " Start" button.
- After approx. 5 seconds, turn the programme selector switch to "→| End" again.

As soon as the indicator light of the programme stage to be repeated starts flashing:

- turn the programme selector switch to the appropriate programme within a period of 3 seconds.

Additional functions

Programmable functions

It is possible to programme additional functions or change programme sequences. See Programme changes.

Any changes to the standard machine version must be noted on the Programme change chart in this booklet as a record for any subsequent servicing work. This is of particular importance for the service technician, when electronic units may need to be exchanged.

Coin operating mechanism / coin unit

Selecting a programme with a coin unit in use

- Open the on-site stopcock(s). Switch on the on-site mains switch.
- Select a programme and temperature.
-  "Starching",  "No final spin" and  "Delay start" are not available with coin operation.
- Add detergent and fabric conditioner.
- Insert coins/tokens.
- Press the "  Start" button.

Coin unit C 5002, C 5003, C 4060

Coins or tokens are "lost" if any of the following are done after the coins have been inserted but before the "  Start" button has been pressed:

- the machine door is opened,
- the programme selector has been turned past "  End" to another programme.
- a programme is interrupted for more than 20 seconds with the coin time counter.

Note for the supervisor:

Coins and tokens should be emptied on a regular basis to ensure the coin box does not get jammed full.

Delay Start

After the drum door has been shut and a programme chosen the "⌚ **min**" light flashes as a reminder of the "Delay start" option.

With the "  Delay start" button a delay of up to 9 hours 30 minutes can be pre-selected, in 30 minute steps, and beyond this in one-hour steps up to 24 hours.

After the delay start time has been set, press the "  Start" button to confirm the command. The time display counts down showing how many hours and minutes it is until the programme starts automatically.

"Delay start" can be cancelled before the "  Start" button has been pressed by turning the programme selector to "  End". At the end of the delay period the programme starts and the "⌚ **min**" indicator light goes out. The "Time min." / "Temperature °C" display shows the water temperature until the drain valve opens at the end of the Main wash. From this moment to the end of the programme the time left is shown.

To change individual programmes by re-programming

Programmes can be changed individually to accommodate different wash processes and methods.

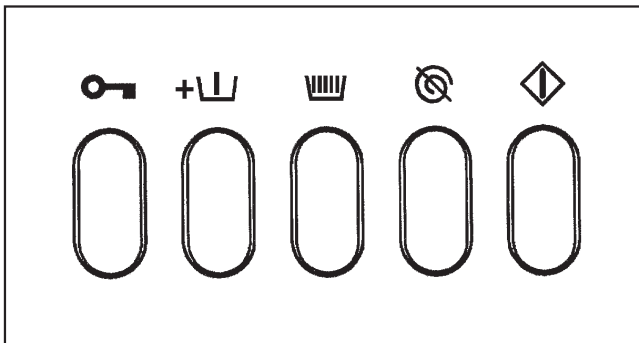
20 Programmable functions can be changed with up to 4 Options.

Before starting:

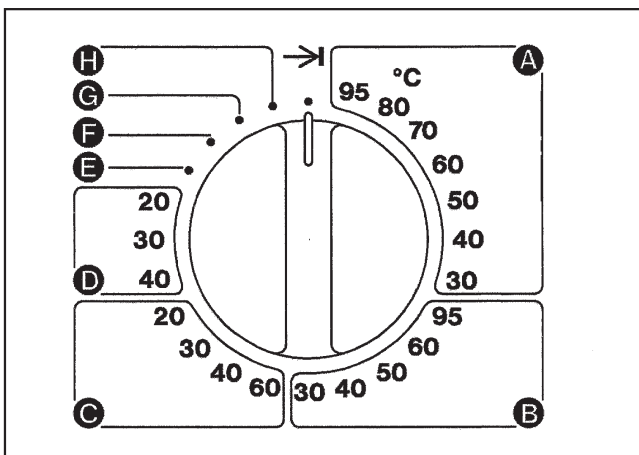
The on-site mains switch must be switched on.

A previous programme must be completed.

The drum door must be open.

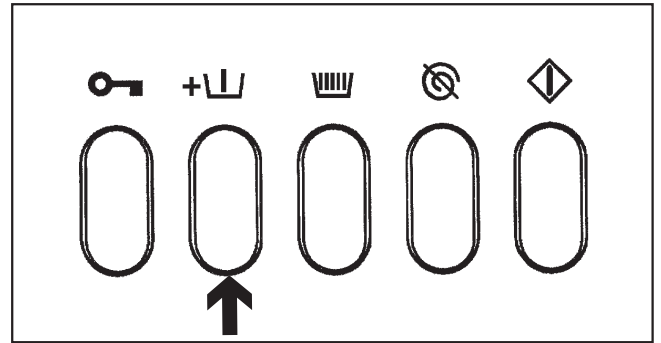


All the other buttons must be inoperative, i.e. not pushed in.

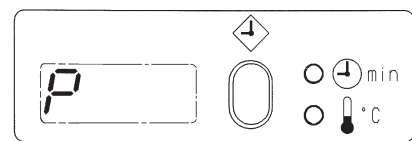


The programme selector must be at the "→| End" position. Spin speed selector can be at any position.

To access programming mode



- After the drum door is shut the "+|U| with pre-wash" button must be pressed in and released **twice** within 4 seconds.



- A "P" (for Programming) will appear in the display after 4 seconds.

- The programme sequence indicators "Pre-wash" and "Main wash" flash.

- Re-programming can be carried out (see example).

Programme changes

Example:

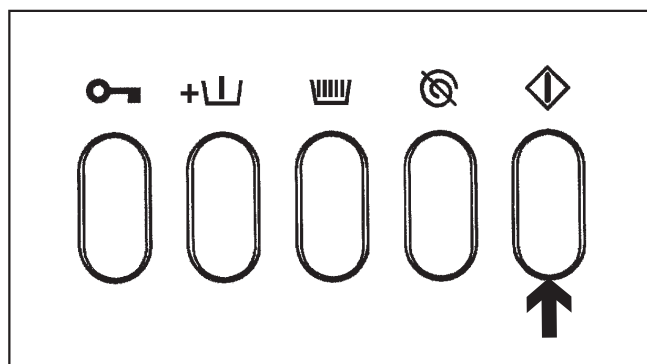
Changing the temperature holding time in the main wash

The temperature holding time can be changed from 10 minutes to 5 or 15 or 20 minutes.

15 minutes is required.

Option 3 corresponds to 15 mins.; see Programme Change Chart No.8 / **B** 95 Temperature holding time in minutes.

- Turn the programme selector to **B**/ 95 °C. "P8" flashes in the display.



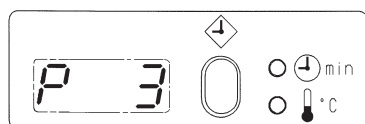
- Press the "◇ Start" button 3 times.

The following appear one after another in the display

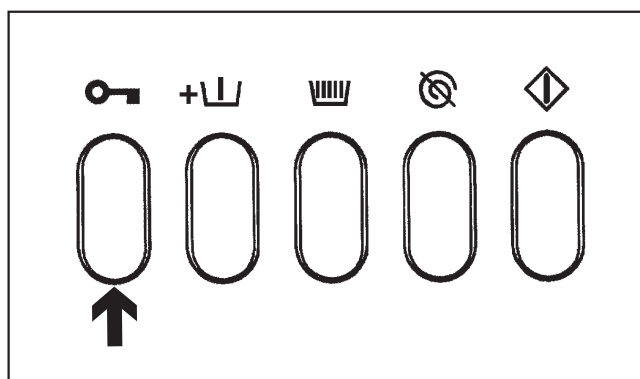
P 1

P 2

P 1 (10 minutes), P 2 (5 minutes),



P 3 (15 minutes).



- Press the "key" open door button.

- Pressing the "key" open door button saves the change in memory and completes the programming process.

- Please enter this programming change in the table on the following page.

- Turn the programme selector to the "→ End" position.

See the next page for further possible programming changes.

Programme changes

No.	Programme selector setting		Options				Enter programmed option
		Programme function	1 Standard	2	3	4	
		Additional pre-wash					
1	A 95	Wash time: (mins)	no pre-w.	5	9		
2	A 80	Water level:	low	high			
		Pre-wash					
3	A 70	Select pre-wash	via button	gen/lly yes			
4	A 60	Wash times: (mins)	8	11	16	6	
5	A 50	Temperature: (°C)	35	45	60	24	
6	A 40	Water level:	low	high			
		Main wash					
7	A 30	Thermostop &. Heating active	yes	no			
8	B 95	Temp. holding time/mins	10	5	15	20 ²	
9	B 60	Water level:	low	high			
10	B 50	Suds cooling: (secs)	25	20	30		
11	B 40	Temp. in Wool prog.	30	25			
		Rinses					
12	B 30	Increase water level	no ¹	slightly ¹	average ¹	high	
13	C 60	No. of rinse cycles	3	4 ³	5 ³	2	
14	C 40	Rinse hold	no	yes			
		Final spin					
15	C 30	Pre-spin	no	yes*			
		Special functions	May only be changed by service technician.				
16	C 20	Switching over	Sep.rinse	Hygiene			
17	D 40	Water inlet	Cold + hot	Cold	Cold, hard Cold, soft	Cold + hot	
18	D 30	Max. temp. main wash: (°C)	90	85	80		
19	D 20	Separate spin free	yes	no			
20	E	3 external disp. pumps	comb. 1	comb. 2	comb. 3	comb. 4	

¹⁾ Load dependent if no. 2,6,9 set to standard setting

²⁾ Chemo thermal disinfection temp. = 60°C

³⁾ With bleach select 4 or 5 rinses.

* standard setting

Cleaning and Care

Cleaning the washing machine

Clean the casing with a mild non-abrasive detergent or soap and water. Wipe dry with a soft cloth.

Clean the facia panel with a damp cloth and dry with a soft cloth.

The drum and any other stainless steel parts can be cleaned using a proprietary stainless steel cleaner according to the manufacturer's instructions.

Do not use any scouring agent or solvent cleaner.

If you are unsure about a particular product or need further advice please contact your nearest Miele Sales office. See back page for address.

Remove any deposits from the door seal with a damp cloth.

Build-up of rust

The drum and suds container are manufactured from rust-free stainless steel. It is, however, possible that water with a high iron content or foreign bodies in the wash, (e.g. paper clips or metal buttons), may lead to the formation of superficial rust spots in the drum and/or suds container, especially if the machine is not used for a long time. Stainless steel components should be cleaned regularly with a proprietary cleaning agent for stainless steel. This must be done if rust appears!

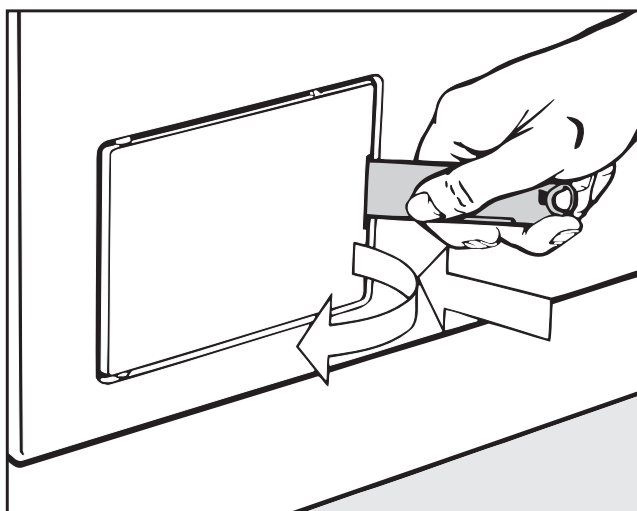
Door seals should also be regularly checked to make sure that nothing has got trapped in them. Clean them regularly.

Cleaning the drainage system

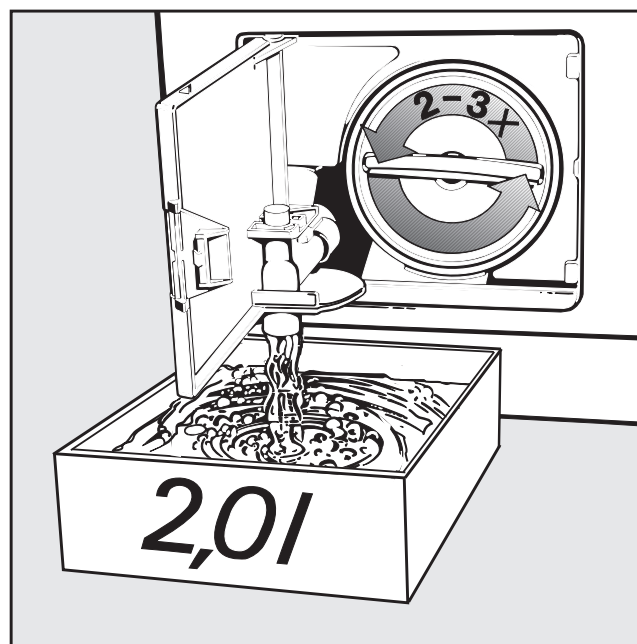
Machine with Drain pump:

Check the fluff filter initially after 3-4 washes to ascertain how often it is likely to require cleaning.

- Switch the machine off, (either open the door or switch off at the isolator).



- Open the drain access flap.
- Place a 2 litre capacity container underneath the drain fixture.

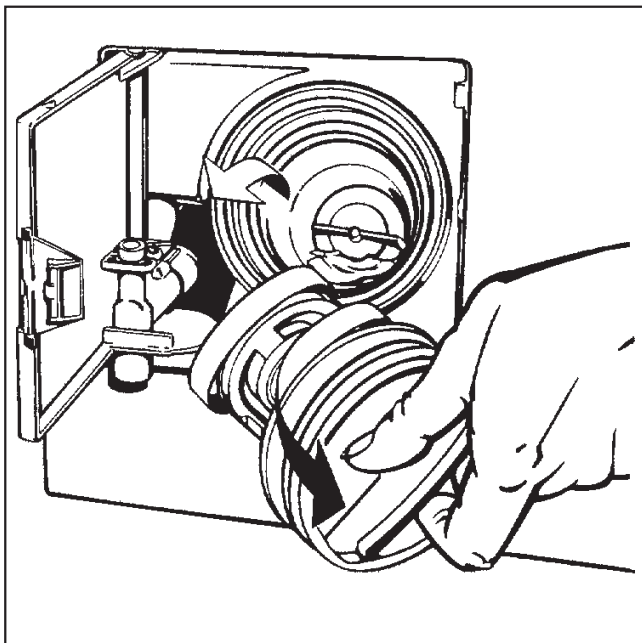


- Turn the fluff filter lid round 2-3 times. Do **not** take it right out. Approx. 2 litres of water will drain out of the hose.

If the drain outlet is clogged, more water will be retained in the machine, (max. 30 l). In this case, screw the fluff filter back into position and empty the container before repeating the procedure as often as necessary.

Caution: if laundry has been washed at a high temperature, water draining out of the machine will still be hot. Danger of scalding.

- Once the flow of water ceases, remove the fluff filter completely and clean it.
- Remove any foreign bodies (e.g. buttons, coins, etc) and fluff.



- Turn the impeller by hand to check that it is free to rotate. Any foreign objects causing an obstruction should be removed.
- Clean inside the fluff filter housing.

Remove any deposits of lime scale and detergent or foreign bodies from the thread of the filter housing and filter unit.

Screw the fluff filter back into position and close the access panel.

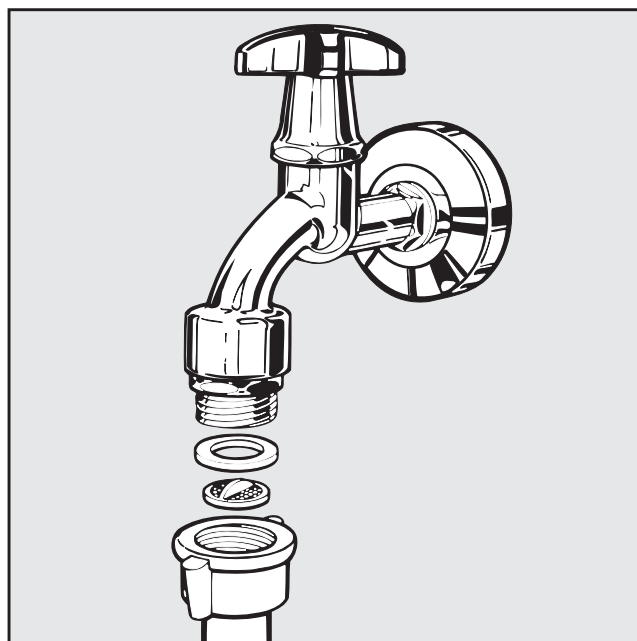
Cleaning the filters in the water inlet

The washing machine has the following filters to protect the inlet valves:

- in the free end of any water inlet hose,
- in the water inlet valve(s) for connecting the hose to the machine.

To clean the filter in the inlet hose:

- Close the stopcock.



- Carefully unscrew the knurled coupling connecting the inlet hose to the stopcock.
- Remove the rubber seal from the recess.
- Using pointed pliers, take hold of the plastic filter by the bar, remove the filter and clean it.
- Put the filter and seal back in the reverse order.

The filters in the inlet hose should be checked and cleaned approx. every 6 months.

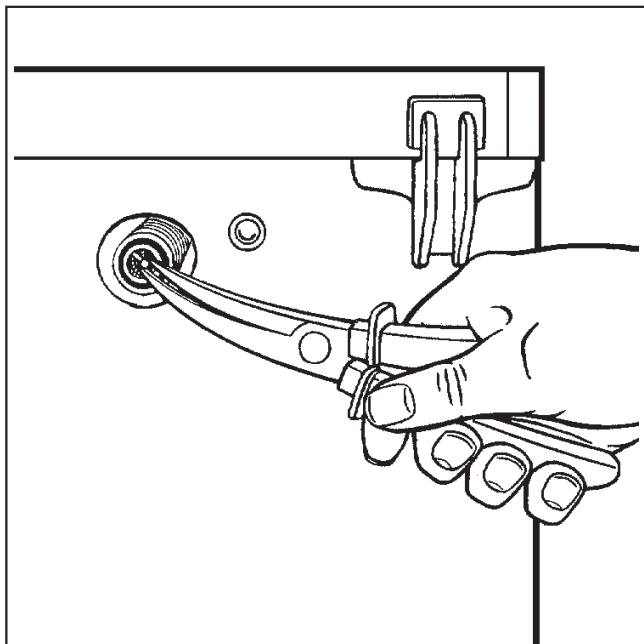
Because the inlet hose is subjected to high pressure during use, it should be inspected on a regular basis, and replaced if there are small cracks in the surface, or if it has been otherwise damaged.

If replacing the inlet hose only use a hose tested to withstand pressure up to 70 bar. Miele's own hoses meet this requirement.

Cleaning and Care

To clean the filter in the water inlet valve:

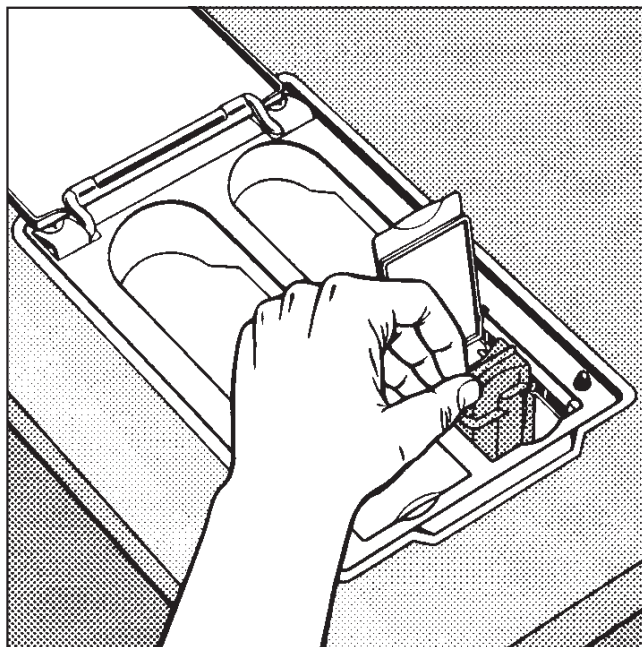
- Using pliers, carefully loosen the ribbed plastic nut on the inlet valve, and unscrew.



- Use water pump pliers to withdraw the plastic filter by the bar (see illustration).
- Clean and put back in the reverse order.

The machine must not be used without the two dirt filters being put back in place

- After use the detergent box should be cleaned with warm water to remove any detergent residues.
- The siphon tubes in compartments ☿ and △ should also be cleaned.
- Unscrew the screws next to the siphons.



- Pull the siphons upwards to remove for cleaning in warm water. Replace in the reverse order, making sure they hook in correctly.

The drum should be rotated every 4 weeks to prevent damage to the bearings. If the machine is not going to be used for a longer period of time (4 weeks or more) the drum should be rotated several times after the last use.

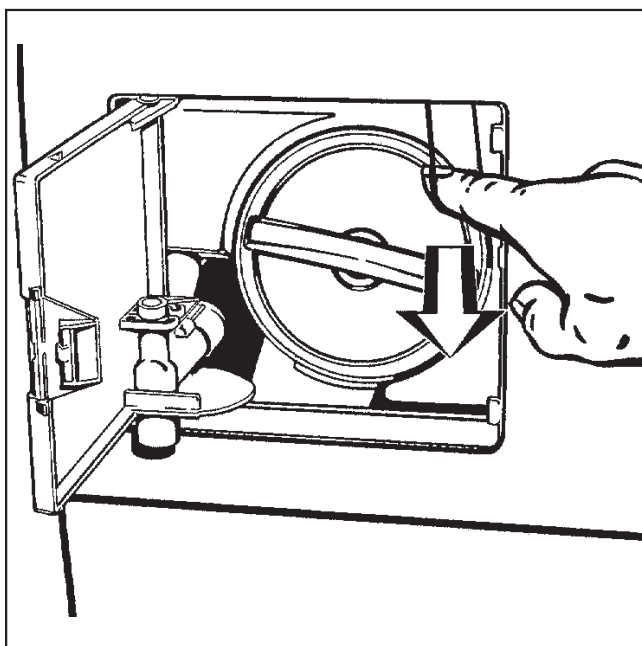
Any work on the electrical components of this machine should only be carried out by a suitably qualified and competent person. Unauthorised repairs could be dangerous.

There are, however, minor faults which can be corrected without contacting the Service Department.

Opening the drum door in the event of a power failure

Drain pump version:

- Turn the programme selector to "→| End".
- Open the access flap and drain off any water, (see "Cleaning and Care").

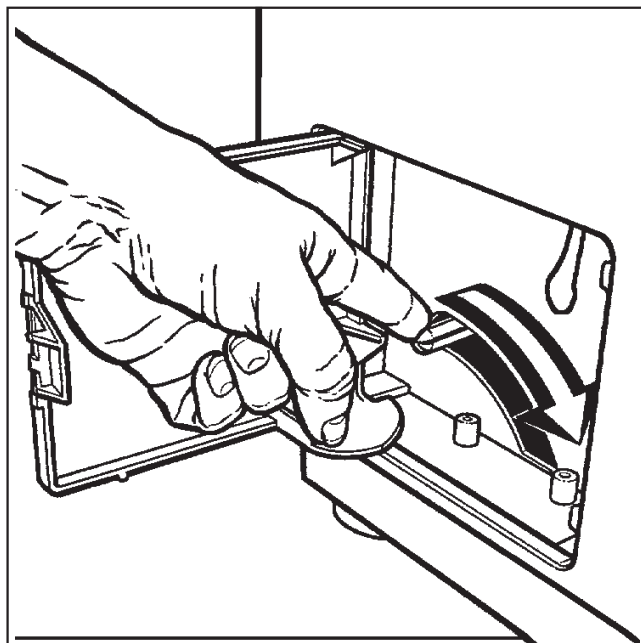


- Press against the drum door and pull on the emergency door opening mechanism (see illustration).

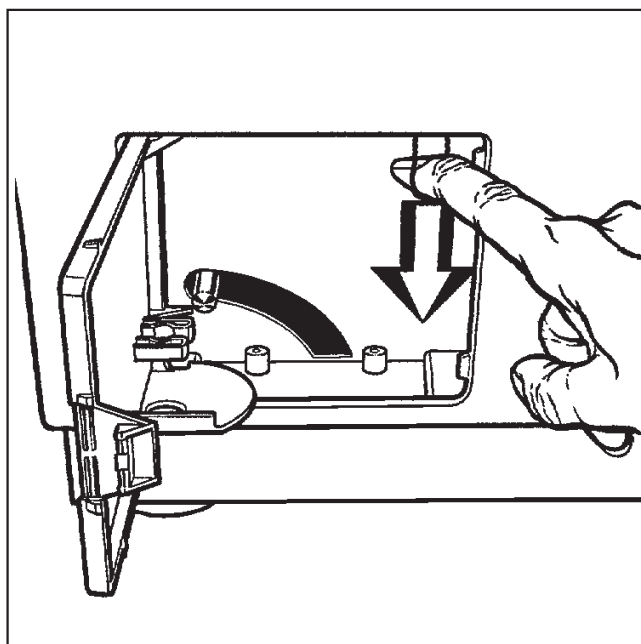
Always make sure the drum is stationary before reaching in to remove washing. Reaching into a moving drum is extremely dangerous.

Dump valve version:

- Turn the programme selector to "→| End".
- Open the dump valve access flap (see "Cleaning and care").



- Press the emergency release lever downwards, (see illustration) and hold down until no more water drains out.



- Press against the drum door and pull on the emergency door opening mechanism (see illustration).

Problem solving guide

A selected programme does not begin. The "I On/ Start" indicator light does not light up.

Check that the door is properly closed, the mains plug is plugged in and that the fuse or circuit breaker has not tripped.

The check light " " flashes, although the programme has finished as usual.

The water inlet system is partially blocked:

- Stopcocks not fully opened.
- Inlet hose kinked or trapped.
- The water pressure is too low.
- The filters in the inlet hoses are clogged (see "Cleaning and Care").

The indicator light goes out when the programme selector switch is turned to the "→ End" position.

The check light " " flashes, the "→ End", indicator light is on, but the laundry in the machine has not been washed.

The water inlet system is turned off.

- Turn the programme selector switch to "→ End".
- Turn on the water supply at the stopcocks.
- Select a programme.
- Press the "  Start" button.

If little or no water is taken in during the next programme, the water pressure may be too low.

If it is adequate there may be a technical fault. In this case, call your local service dealer or the Miele Service Department.

The indicator light " " is flashing.

Check whether the drainage system is blocked.

- Clean as described under the section "Cleaning and Care".

The Pre-wash indicator light " " is flashing in the sequence display.

Start the programme again.

If the indicator still flashes call the Service Department.

The Main wash indicator light " " flashes during, or after the end of a programme.

If it also flashes during the next programme there is a technical fault.

Call the Service Department.

Despite adequate water supply pressure, the machine takes a long time to fill.

The filters in the water inlet might be blocked. Clean as described under "Cleaning and Care".

Large amounts of unused detergent remain in the dispenser.

Water supply pressure is too low.

- Clean the filters (as described in the section "Cleaning and Care").
- Check if the water flow through the stopcock is 5 litres in 15 seconds.

Washing powder becomes viscous when used together with a water softener.

- In future pour washing powder into the detergent dispenser before adding water softener.

Fabric conditioner or bleaching agent is not completely dispensed or water remains in the dispensing compartment.

The siphon is either incorrectly positioned or clogged up.

- Lift the lid and remove the siphon.
- Rinse out the dispenser compartment and the siphon with warm water.

Possible reasons for increased levels of foaming

– detergent type

- Only use detergent formulated for use in commercial washer extractors. Domestic laundry detergent is not suitable.

– overdosing of detergent

- Dispense detergent following the detergent manufacturer's instructions on the packaging and in accordance with local water hardness levels.

– detergent creates too much foam

- Use a lower foaming detergent or contact your detergent application specialist.

– very soft water

- In areas with hardness level 1 dispense less detergent in accordance with the detergent manufacturer's instructions.

– soiling level of the laundry

- For lightly soiled laundry dispense less detergent in accordance with the detergent manufacturer's instructions.

– residues, e.g. detergent are left on laundry

- Run an additional pre-wash without detergent and without selecting a temperature. Laundry which has been soaked before washing must be thoroughly rinsed before running a wash programme.

– small loads

- Reduce the amount of detergent dispensed according to the size of the load.

Laundry is either not spun at all or not spun satisfactorily.

- The "  No final spin" button was pushed in.
- The machine was not able to distribute the laundry load evenly. To protect the machine, laundry was either only spun at a reduced speed or not at all.
- Large items which tangle or roll up in the drum (e.g. bath mats) can cause an imbalance during the spin cycle. For safety reasons, the machine does not spin if this is the case. Attempts to build up spin speed are repeated, however, until the time allocated to spinning has expired.
- It is therefore important to make up mixed loads consisting of large and small items.
- The drain system may be clogged. Clean as described in section "Cleaning and Care".

The " " indicator light flashes.

The machine has switched off because of serious imbalance.

- Switch the on-site mains switch off and then on again, or open the drum door with the emergency release as described in "Opening the door in a power cut".

The machine shakes during the spin cycle.

The most likely cause is that the four machine feet are not resting securely on the floor.

- Level the machine as described in "Notes for the installer".

After sales service

Should a fault occur please contact your nearest authorised Miele Service Department (see back cover for contact details).

When contacting Miele, please quote the model type (Typ), the machine number (Fabr.-Nr.) and the part number (M.-Nr.). These can be found on the data plate:

➔	Typ	
➔	Fabr.-Nr.	
	Art.-Nr.	➔ M.-Nr.
	IBN	

With the door open above the door aperture, or:

➔	Typ		
➔	Fabr.-Nr.		
	Art.-Nr.		SS
➔	M.-Nr.		TL
	○		
	○		
	○		
	○		
	⌵		SS

at the rear of the machine towards the top.

Only use genuine spare parts. When ordering spare parts, please quote the model type (Typ), machine number (Fabr.-Nr.) and part number (M.-Nr.) of your machine.

1	Typ			
2	Fabr.-Nr.			
	Art.-Nr.		M.-Nr.	
20	IBN			

- ## Noise emission

(measured in Germany in accordance with DIN (IEC) 45 635, machine noise regulations 3. GSGV p1. 1.a)

Notes for the installer

The washer-extractor must be installed by an approved service technician or an authorised Service Dealer.

Installation

A concrete floor is the most suitable installation surface.

Please note:

- The machine must be level and securely positioned.
- Do not install the machine on a 'soft' base such as floorboards as this could result in more vibration during the spin cycles.
- Do not install the machine on carpeted flooring if the carpet pile blocks the ventilation gap at the base of the machine.
- If the machine is installed on a raised plinth it should be secured using the butt straps supplied with the machine.

If there is not already a concrete plinth on-site, the Miele Spare Parts department offer a steel plinth. Ensure the steel plinth is secured to the floor, (see the enclosed installation plan).

To avoid the possibility of frost damage on no account install the machine in a room which is exposed to frost.

The machine must not be moved without the outer panels in place.

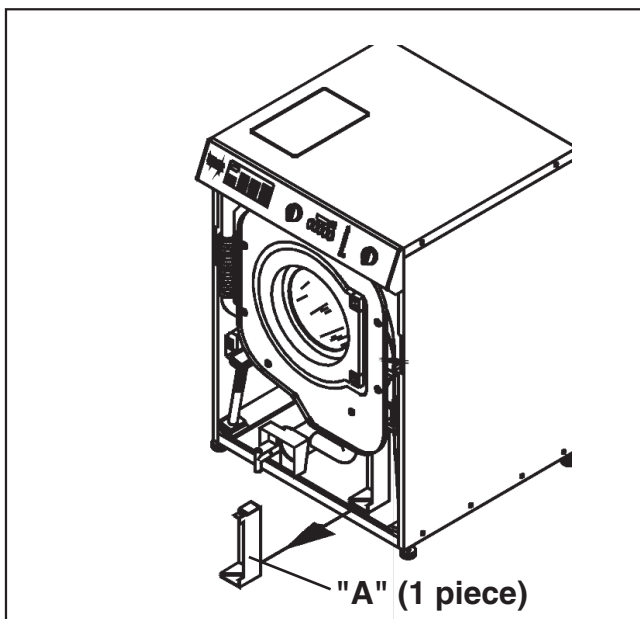
Transit fittings

Do not remove the red transit fittings marked "A", "B". and "C" until when the machine has been installed in its final position.

The machine must not be moved without the transit fittings in place.

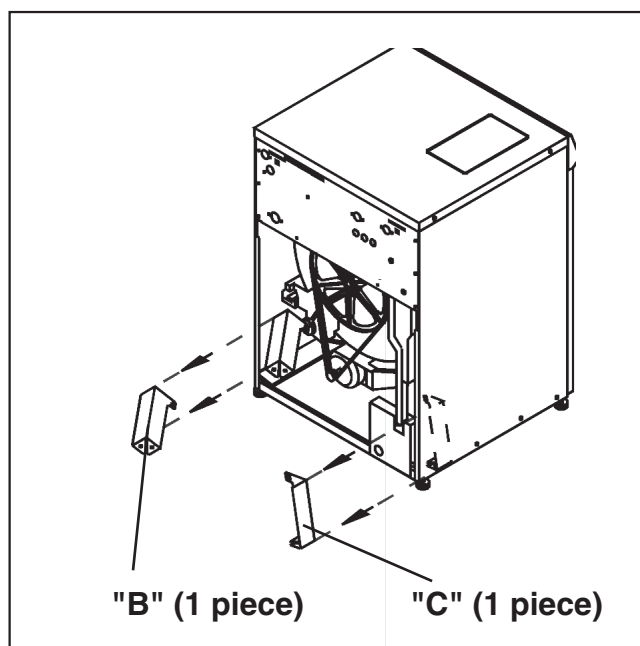
The transit fittings should be stored in a safe place for future use. They must be re-fitted if the machine is moved again.

Front transit fitting



The front panel must be taken off, (2 internal torx T20 screws at the bottom) to remove the front transit fitting (3 SW-13 screws).

Rear transit fitting

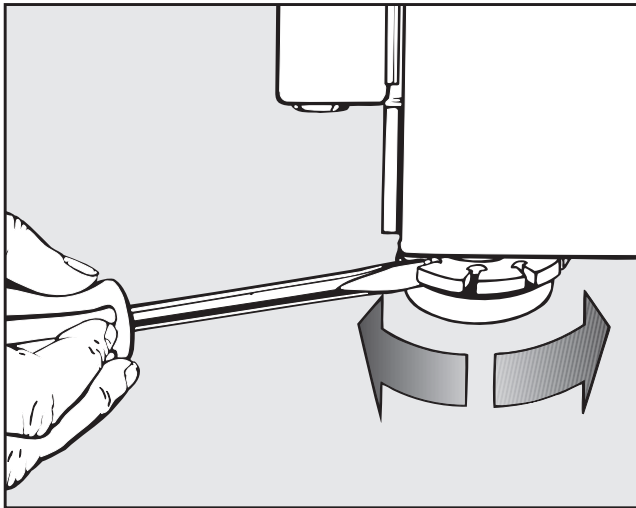


The rear panel must be taken off, (just loosen 15 internal torx T20 screws at the bottom) to remove the rear transit fitting (3 SW13 screws each).

Levelling

The machine must stand level to ensure smooth operation.

The adjustable feet can compensate for an uneven base.



- Screw the foot or feet out until the machine stands level.
- Hold the foot tight using a pipe wrench.
- Tighten the counternut using a screwdriver as indicated.

Connection to water supply

Connection must be made to the water supply via a stopcock which conforms with local and national regulations. This work must be carried out by a suitably qualified and competent person.

Water Supply (Water Fittings) Regulations 1999 and Water Byelaws 2000, Scotland

The Type A air gap fitted to the machine provides Category 5 protection thereby enabling connection to mains water. The air gap is located upstream of the detergent box and to provide protection against the possibility of backflow of cleaning agents the machine is supplied with 2 double check valves which should be connected to the inlet hoses.

To ensure the machine is correctly connected please observe the installation plan and the installation instructions supplied with the machine.

See the installation diagram supplied for instructions on connection to the water supply and for drainage.

The inlet pressure hoses supplied with the machine must be used for connection to the water supply.

To ensure the hot water inlet hose (marked 90°C) lasts for many years it is advised not to use it on a hot water connection supplying water hotter than 70°C.

If replacing an inlet hose only use a hose tested to withstand a burst pressure of at least 70 bar and a temperature of 90°C. This also applies to all connection parts. Miele "Original" spare parts meet this requirement.

A water pressure flow rate of at least 1 bar, maximum 10 bar is essential to ensure the smooth operation of this machine.

Water taken into the machine must not exceed a temperature of 70°C.

Connection to cold water only
-See the Installation Plan provided.

Drainage

- Machines with a Drain Pump

The machine drains via a drain pump with a delivery head of 1 metre. The 1.5 m long drain hose must not be kinked as this restricts drainage. The swivel elbow at the end of the hose can be turned or detached.

Drainage possibilities:

- Direct into a sink: (for the drain pump version). Hook the hose over the edge and secure.
Make sure the water can flow away freely to avoid flooding and to prevent water from being sucked back into the machine.
- Connection to a standpipe.
- Connection to a plastic drain pipe with a rubber nipple. There is no need for a non-return valve.
- Drainage via a floor drain (gully).

- Machines with a Dump Valve

The machine empties through a motor controlled dump valve. A DN 50 angle connector can be used to make connection to an on-site drainage system, (sink box with odour trap).

Coin mechanism unit

The washer-extractor can be fitted with a coin unit.

It can also be connected to an existing coin unit. The correct connection cable is required for this. For the C 4030 / 4031, C 4050 / 4051 and C 4065 / 4070 using timed operation an AD 3 adapter is required.

The machine has to be reprogrammed for this connection. This must only be done by a Miele authorised service engineer.

The coin unit and connection cable are available at extra cost from the Miele Spare Parts Department, or from Miele specialist dealers.

Electrical connection

All electrical work must be carried out by a suitably competent person in compliance with current national and local regulations.

Please take note of the Installation diagram and the Wiring diagram. They are important for electrical connection.

This machine is constructed in accordance with IEC 60204-1:2005 and complies with the following electrical standard: IEC 335.

The minimum suds level required for activating the heating is given in mm column of water: W 6073 45 mm column of water

The voltage and frequency are given on the data plate. The machine must only be connected if these match the mains supply.

Variants: 3N AC 380-415 V 50 Hz
3 AC 220-240 V 50 Hz
3 AC 440 V 60 Hz
1 AC 220-240 V 50 Hz

The motor is fitted with an overload protection switch.

For extra safety it is advisable to install suitable residual current device.

Nominal rated load and fuse rating are given on the data plate. Ensure that these are compatible with the electricity supply.

WARNING THIS APPLIANCE MUST BE EARTHED

Connection should be made via a suitable isolator with an on-off switch located near the machine which can be used as an emergency off switch. It should be coloured red and yellow for easy identification.

When installation and connection have been completed all removable outer panels must be re-fitted before the machine is operated.

EU Declaration of Conformity

Document No.: 07133940
Month, year: **07.2007**
Manufacturer: **Miele Company Ltd., KG**
Address: **Industriestrasse 3
D - 31275 Lehrte**
Product designation: **Washer-extractor**
Model no.: **W 6073**
Brand: **Miele**

The product listed above complies with the conditions of the following European Directives:

EU Directive	2006/42/EG:	Machinery directive
	89/336/EC:	EMC directive

European Standard: EN ISO 10472-1 :1997
EN ISO 10472-2 :1997
EN 60204-1 :2006
EN 61770 :1999 + Corrigendum December 2005 + A1 :2004 + A2 :2006
EN 55014-1 :2006
EN 55014-2 :1997 + A1:2001
EN 61000-3-2 :2006
EN 61000-3-3 :2006

Introduction of the CE mark: 2007

Place, date: Lehrte, 10.07.2007

Signed: 

Construction & Development Management
Hr. Dr. Köckerling



Appliance Production Management
Hr. Krimpmann

Please contact your Miele Sales Office for details concerning guarantee terms and conditions. See the back cover for contact details.

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